BIXOLON[®]

Unified Utility Manual Mobile Printer

Rev. 2.00 SPP-R200III SPP-R200IIIplus SPP-R210 SPP-R215 SPP-R220 SPP-R310 SPP-R310plus SPP-R318 SPP-R400II SPP-R410

SPP-R418

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1. Notice

This Unified Utility manual provides information of a utility program which is used to set printer options and functions.

The Unified Utility program consists of three functions.

- 1) Function that sets software-based virtual switches for printer options (VMSM: Virtual Memory Switch Manager)
- 2) Function that facilitates the downloading of image files to the printer (NV Image Download Manager)
- 3) Function that transfer files to printer (File Transfer)

We at BIXOLON maintain ongoing efforts to enhance and upgrade the functions and quality of all our products. In following, product specifications and/or user manual content may be changed without prior notice.

2. Operating System (OS) Environment

Following operating systems are supported.

* PC

- Microsoft Windows XP SP3 Over (32bit/64bit)
- Microsoft Windows Server 2003 SP1 Over (32bit/64bit)
- Microsoft Windows VISTA (32bit/64bit)
- Microsoft Windows Server 2008 (32bit/64bit)
- Microsoft Windows Server 2008 R2 (64bit)
- Microsoft Windows 7 (32bit/64bit)
- Microsoft Windows 8 (32bit/64bit)
- Microsoft Windows 10 (32bit/64bit)
- Microsoft Windows Server 2012 (64bit)

* PDA

- Microsoft Windows CE 5.0
- Microsoft Windows CE 6.0 (supported after building with custom SDK)
- Microsoft Windows Mobile 5
- Microsoft Windows Mobile 6

3. Wireless interface settings

3-1 Adding a Bluetooth device

* OS based on Windows 7

- 1) Turn on printer.
- 2) Click "Windows Start button" -> "Devices and Printers" -> "Add a device"



3) Select a printer to be added. (Printer name displayed depending on product)



4) Enter pairing code for the printer. (default pairing code is "0000")



5) After adding the printer, move to "Control panel" -> "Devices and Printers"



6) Select a printer to be added -> Click right mouse button -> Click Properties



7) Click Hardware tab and check COM port connected to the printer through Bluetooth.

SPP-R310 Properties	
General Hardware Services Bluetooth	
SPP-R310	
Device Functions:	
Name	Туре
Standard Serial over Bluetooth line: (COM10)	Ports (COM

* OS Based on Windows 10

- 1) Turn on printer.
- 2) click "Windows Start button" -> type a "control panel" -> "control panel"



3) Click "Add a device"



4) Select a printer to be added. (Printer to be added.) Printer to be added.	ter name displayed depending on produ –	uct) □ ×
Choose a device or printer to Select a device	o add to this PC	
SPP-R310 Printer	SPP-R400_BONG Printer	^
SRP-350plusIII Printer	SRP-Q302_050003 Printer	
USER-PC Desktop PC	USER-PC Desktop PC	*
Not finding what you're looking for?		
	<u>N</u> ext	Cancel

5) Enter pairing code for the printer. (default pairing code is "0000")

Add a device		-		×
Enter the pass	code for your printer			
	You might need to enter the same passcode into the printer.			
	0000 Or, try entering a passcode on it.			
		<u>N</u> ext	Can	cel

 \times

Q

6) After adding a printer, move to "Control panel" -> "View devices and printers" 🖭 Control Panel ← → ✓ ↑ 🗠 > Control Panel > ~ Ō Adjust your computer's settings View by: Category -

System and Security User Accounts Review your computer's status 💡 Change account type Save backup copies of your files



Appearance and Personalization Clock and Region Change date, time, or number formats Ease of Access Let Windows suggest settings

Optimize visual display

7) Select a printer to be added -> Click right mouse button -> Click Properties

with File History

7)

Backup and Restore (Windows

Network and Internet

View network status and tasks

Hardware and Sound

View devices and printers

Add a device



8) Click Hardware tab and check COM port connected to the printer through Bluetooth

SPP-R310 Properties	
General Hardware Services Bluetooth	
SPP-R310	
Device Functions:	
Name	Туре
Standard Serial over Bluetooth lint: (COM10)	Ports (COM

3-2 WLAN settings

1) Turn on printer.

2) Connect the printer and PC with an interface cable (USB or Serial).

Without the interface cable, Net Configuration Tool cannot be accessed to set up a WLAN. Connect using Soft AP or use Utility App for mobile.

3) Download and install "Net Configuration Tool" from BIXOLON website (<u>www.bixolon.com</u>)

4) Run Net Configuration Tool, and move to "WLAN (Advanced)" tab.

Configuration Tool V3. 2. 5	BIXOL
🗾 LAN/WLAN 🗾 WLAN (Advanced)	
- WLAN Configuration	·
	1 2
······	
Connect	K Close
Copyright (C) BIXOLON Co.,	, Ltd. All rights reserved.

5) Click Connect button and select interface type that connects between printer and PC. Then configure communication settings and click Connect button.

Net Configuration Tool V3. 2. 5	BIXOLON
LAN/WLAN 🏂 WLAN (Advanced)	
WLAN Configuration Device Connection (2) Interface Type © USB © SERIAL Communication Setting Port: BIXOLON SPP-R220	(4) Connect Cancel
(1) Connect	Close
Copyright (C) BIXOLON Co., Ltd. All right	

6) Check printer's current WLAN settings, and modify it to suit printer environment.

Net Configuration Tool V3. 2. 5

BIXOLON

BXLSW Infrastructure WPA2-PSK AES	2
Infrastructure WPA2-PSK	
WPA2-PSK	
AES	

DHCP	
192, 168, 1, 114	
255, 255, 255, 0	E
192, 168, 1, 1	-
9100	
01,05(3859)	
Oct 12 2016,15:44:55	
84:72:07:19:80:51	
SPP-R220	
admin	

10	
2,4GHz	-
connect 🔀 Close	
	192, 168, 1, 114 255, 255, 255, 0 192, 168, 1, 1 9100 01, 05(3859) Oct 12 2016, 15:44:55 84:72:07:19:B0:51 SPP-R220 admin ******** 10 2, 4GHz

***** For more information, please refer to Net Configuration Tool Manual

4. Virtual Memory Switch Manager Usage

4-1 When Using on a PC

- 1) Connect printer and PC via interface cable (USB or Serial type). If using WLAN or Bluetooth, a cable connection is not necessary.
- 2) Turn on printer.
- 3) Run Unified Utility executable file.
- * Latest file versions can be downloaded from the BIXOLON website. (www.bixolon.com)
- Select "Interface" and click "Virtual Memory Switch Manager" button. To connect via Bluetooth or WLAN, please refer to Section 3. <u>Wireless interface</u> <u>settings</u>".

📴 Unified Mobile Utili	ity for POS V2.0.0		×
Description * Select Menu This application is Uni download NV image, e	ified Mobile Utility. You can tc.	change comm	unication setting, code page and
Communication Setting]		1
Interface :	USB	T	Virtual Memory Switch Manager
Port :	USB01	-	
Baud Rate :	115200	-	NV Image Manager
Data Bits :	8	-	
Stop Bits :	1	-	File Transfer
Parity :	NONE	-	
Flow Control :	NONE	v	Exit

5) Virtual Memory Switch settings information of the printer displays on screen.

Virtual Memory Switch Manager (fw:\	/01.00 STOBi 2nd D.V 091015)	x
Printer Setting 1 Printer Setting 2 Pr Printing Density	Printing Speed	
Default Code Page		•
Default Font Type Font A (12 x 24)	C Font B (9 x 17)	C Font C (9 x 24)
Double Byte Font Mode	C On	
Default	Save	Cancel

Printer Setting 1 Printer Setting 2 Printer interface	
Printer Service	Receipt
tear off position	0 units (0~320)
Beep For Roll Paper End	off
Beep Mode For Low Battery End	On 💌
Auto Power Off Time (Not Connected)	0 min (0~90 ex> 30)
Auto Power Saving Time (Connected)	10 sec (0, 10~255 ex> 100)
MSR Configuration	
MSR Trigger	
Not used MSR trigger	✓ Advance
	ave Cancel

	lanager (fw:V01.00 STOBi 2nd	d D.V 091015)		×
Serial Interface Con				
Baud Rate	115200	Parity	None	•
Data Bits	8	Stop Bits	1	•
Bluetooth Interface	-	Connection Mode		_
0000		SPP-R310		
Default		Save	Cance	

6) After setting function(s), click "Save" button to store settings. Functions per category are as follows.

Function	Description
Printing Density	Set printing density Value range is 80~150%
Printing Speed	Set printing speed Value range is 50~100 mm/s (may vary according to device)
Printer Service	Set receipt mode or label mode. - Receipt : Feed the paper by line. - Label : Feed the paper to the gap or black mark.
Tear Off Position	Set Tear off position
Default Code Page	Set the default code page (Refer to the Code Page Manual for more detailed information on the Code Pages supported.)
Default Font Type	Set default font type and size
Beeps for Low Battery	Set beeping when reaching low battery capacity
Beeps for Paper Roll End	Set no beeping or beeping when reaching paper roll end
Double Byte Character Mode	Set double byte language usage mode
Auto Power Off Time	Set time interval between absence of printer use and automatic turning off of printer power

Auto Power Saving Time	Set time interval for automatic entering into power saving mode while the printer is in use
MSR Trigger	Set MSR data scanning mode. * "Command read mode" command must be sent to the printer before MSR data is read.
Serial Interface Configuration	Changes the serial Interface setting *Printer must be reset after change for changed setting to take effect
Authentication & Encryption	Set or cancels Authentication & Encryption mode when connecting via Bluetooth * If Authentication & Encryption mode is disabled, connection to a device can be done without a PIN Code.
Connection Mode	 Set Mode1, Mode2, or Mode3 when connecting via Bluetooth. Mode1: connection possible only with the first device with which connection succeeds Mode2: connection with all Bluetooth enabled devices possible via use of a PIN Code Mode3: connection possible only with the first device with which connection succeeds and searching or use of connected device possible
PIN Code	Change the PIN Code required for Bluetooth connections (maximum 16 characters long)
Printer Name	Change the device name produced when establishing a Bluetooth connection (maximum 30 characters long)
* (`hock authentication Encr	votion mode as well as connection mode of the

* Check authentication, Encryption mode as well as connection mode of the Bluetooth from self test page.

7) Reset printers.

When Bluetooth settings are being changed, check LED status of the printer. If RED LED is turned on and it prints Bluetooth setting information, reset the printer.

4-2 When Using on a PDA

- 1) Turn on printer power.
- 2) Run the Unified Utility executable file.
- * Latest file versions can be downloaded from the BIXOLON website. (www.bixolon.com)
- 3) Check "TCP/IP Communication" and click "Virtual Memory Switch Manager" button. Refer to Network Connection Manual regarding TCP/IP setting (may vary according to device).

	tion Setting omunication			
Port :	COM6: 🔻			
Baudrate :	115200 🗸			
Virtual Memory Switch Manager				
NV Manager				
Exit				

4) Virtual Memory Switch settings information of the printer is received and shown on screen.

- 5) After setting printer functions, click "Next" button.
 - (The functions per category are identical to those on the PC.)
 - * Please click "Default" button to return the printer to default setting.

Printing Speed :	Default Code Page
100mm/s 🔹	PC437 - USA, Standard Europe 🔻
Printing density :	MSR Trigger mode Track 1/2/3 read mode AUTO trig ▼
print density 100%	Advance
Default Font Type	Service : 🔘 Receipt 🔾 Label
● 12x24 A Font	tear off position : 302
○ 9x24 C Font	<0~320 units>
Default Next Cancel	Prev Next Cancel

6) After setting printer functions, click "Next" button. (Clicking the "Prev" button returns to previous screen.)

Beeps for roll paper end	┌ Serial Interface configuration —
🖲 False 🔵 True	Baudrate : 115200 🗸
Beep mode for low battery status	Parity : None 🗸
● On ○ Off	Data Length : 8 🗸
Double byte character mode On Off	Stop bits : 1
	Auto Power Off Time <0~90 min>
	Auto Power Saving Time <10~255 sec> 10
Prev Next Cancel	Prev Next Cancel

7) After setting printer functions, click the "Save" button.

Enable to change BT Setting
Authentication & Encryption O Disable Enable Connection mode Mode1 Mode2 Mode3
PIN code <max 12="" chars=""></max>
Printer Name <max 30="" chars=""> SPP-R310_070047</max>
Prev Save Cancel

8) Reset printers.

When Bluetooth settings are being changed, check LED status of the printer. If RED LED is turned on and it prints Bluetooth setting information, reset the printer

5. NV Image Download Manager Usage

5-1 When Using on a PC

- 1) Printer connection method and instructions for running Unified Utility executable file are described in Section 4. Virtual Memory Switch Manager Usage.
- 2) Prepare the image file (e.g. Main.bmp)
- 3) Select "Interface" and click "NV Image Manager" button. To connect via Bluetooth or WLAN, please refer to Section 3. <u>Wireless interface settings</u>.

📴 Unified Mobile Util	ity for POS V2.0.0		×
Description * Select Menu This application is Un download NV image,		an change commu	unication setting, code page and
Communication Settin	g		
Interface :	USB	Ŧ	Virtual Memory Switch Manager
Port :	USB01	•	
Baud Rate :	115200	-	NV Image Manager
Data Bits :	8	-	
Stop Bits :	1	~	File Transfer
Parity :	NONE	~	
Flow Control :	NONE	Ţ	Exit

4) Click "Add Image" button to add image(s) to image list.

Click "Remove" button to delete selected image(s), and click "Reset" button to delete entire image list.

NV Image Manager	 Image List < Images: 2/2 - N	Memory: 39332/262144 (Byte)>
	No. Name 1 cafeblue208.bm 2 2_inch.bmp	Size NV Image List
		Refresh Print All Print
Change Color Range Brightness	Bemove	Ito Addressing Remove All
0 100	Reset	ownload Exit

- 5) "Used address list" contains the address numbers of saved images. Following buttons is used for saving images.
 - "Defreeh" Butten: Undete the list of image stores
 - "Refresh" Button: Update the list of image stored in the printer
 - "Print All" Button: Prints all images in the list
 - "Print" Button: Prints selected image(s)
 - "Remove" Button: Delete selected images in NV memory
 - "Remove All" Button: Delete all images in NV memory

		Image Lis	t – klmages: 272 - Mer	nory: 39332/2	
		No. Name		Size	- NV Image List
		1	cafeblue208.bmp 2_inch.bmp	1700 B 37632	00 01
		-	2_non.omp	01002	
					Refresh
					Print All
					Print
Change Color Range		Functio			Remove
Brightness		Ade	d Image 📃 🗖 Autov	Addressing	
		B	emove		Remove All
	10(Beset Dow	nload	· · · · · · · · · · · · · · · · · · ·

6) After selecting an image from the image list, adjust the brightness level before downloading

NV Image Manager	Image List	<images: -="" 2="" men<="" th=""><th>nory: 39332/</th><th>262144 (Byte)></th></images:>	nory: 39332/	262144 (Byte)>
	No. 1 2	Name cafeblue208.bmp 2_inch.bmp	Size 1700 B 37632	NV Image List
– Change Color Range Brightness		move	Addressing	Refresh Print All Print Remove Remove All
0 10(B	eset	nload	Exit

7) Click "Download" button to download the image(s).

Start address is "00".

Checking "Auto Addressing" will assign the address automatically.

	No. 1 2	e List <images: -="" 2="" mer<br="">Name cafeblue208.bmp 2_inch.bmp</images:>		Size 1700 B 37632	00 01
					Refresh Print All
					Print
– Change Color Range Brightness	Func	tion Add Image	🗌 Auto A	ddressing	Remove Remove All
		Remove Reset	Dowi	nload	Exit

8) When downloading is complete, saved address numbers appear in "Used address list".

5-2 When Using on a PDA

- 1) Turn on printer power.
- 2) Prepare image file on PDA (e.g. Main.bmp)
- 3) Run Unified Utility executable file.
- * Latest file versions can be downloaded from the BIXOLON website. (www.bixolon.com)
- Select "TCP/IP Communication" and click "NV Manager" button. Refer to Network Connection Manual regarding the TCP/IP setting (may vary according to device).

	tion Setting omunication			
Port :	COM6: 👻			
Baudrate :	115200 🗸			
Virtual Memory Switch Manager				
NV Manager				
Exit				

5) Click "Add Image" button to image(s) to the image list. Click "Remove" button to delete selected image(s), and click "Reset" button to make modifications.



- 6) "Address" shows address numbers for saved images. Following buttons can be used to handle saved images.
 - "Refresh" Button: Update the list of image stored in the printer
 - "Print All" Button: Print all images in the list
 - "Print" Button: Print selected image(s)
 - "Remove" Button: Delete selected images in NV memory
 - "Remove All" Button: Delete all images in NV memory

Image File List Bixolon_logo.bmp	Address 00 01		
Add Image	Refresh		
Remove	Print All		
Reset	Print		
Auto addressing	Remove		
Download	Remove All		
Exit			

7) Click "Download" button to download image(s). Start address is "00".



8) When downloading is complete, the saved address numbers appear in "Address".

6. File Transfer Usage

- 1) Printer connection method and instructions for running Unified Utility executable file are identical to those provided in Section 4. Virtual Memory Switch Manager.
- 2) Prepare the file to transfer on PC.
- Select "Interface" and click "NV Image Manager" button. To connect via Bluetooth or WLAN, please refer to Section 3. <u>Wireless interface</u> <u>settings</u>".

Unified Mobile Utility for POS V2.0.0						
Description * Select Menu This application is Unified Mobile Utility. You can change communication setting, code page and download NV image, etc.						
Communication Setting						
Interface :	USB	•	Virtual Memory Switch Manager			
Port :	USB01	•				
Baud Rate :	115200	-	NV Image Manager			
Data Bits :	8	-				
Stop Bits :	1	-	File Transfer			
Parity :	NONE	-				
Flow Control :	NONE	-	Exit			

4) If file transfer window is popped up, click the "Start transfer" button.

File Transfer	
Transfer progress	
Status : Preparing to	send file
Start Transfer	
	Exit

5) Select a file to be transferred, and click the "Open" button.

Dpen Open				×
🔾 🗢 📕 « Unified Mobile Uti	lity ▶ New folder	▼ 49	Search New folder	٩
Organize 🔻 New folder				
🔶 Favorites	: ^		Date modified	Туре
	efault_setting.bin		11/13/2019 11:40	BIN File
Downloads				
E Libraries				
J Music				
Pictures				
- Videos				
🖳 Computer				
🚢 Local Disk (C:)				
💿 DVD RW Drive (D 👻 🖌		III		4
File <u>n</u> ame: de	fault_setting.bin	-	All File(*.*)	•
			Open 🛛	ncel

6) File transfer will be started. And reboot the printer after finishing the progress.

File Transfer	×
Transfer progress]
Status : Downloading	
Start Transfer	
	Exit